

Safety Data Sheet

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name

1000HNX Hardener

UFI : G0R0-K0EG-G00P-X66N

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use

Aromatic polyurethane adduct.

1.3. Details of the supplier of the safety data sheet

Name

Inkcups Corp.

Full address

310 Andover St.

District and Country

Danvers, MA 01923**U.S.****Tel. 978-646-8980**

e-mail address of the competent person

responsible for the Safety Data Sheet

compliance@inkcups.com

Product distribution by:

Inkcups Corp.

1.4. Emergency telephone number

For urgent inquiries refer to

18004249300

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2015/830.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Acute toxicity, category 4

H332

Harmful if inhaled.

Specific target organ toxicity - single exposure, category 3

H335

May cause respiratory irritation.

Skin sensitization, category 1

H317

May cause an allergic skin reaction.

2.2. Label elements

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Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words: Warning

Hazard statements:

H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H317 May cause an allergic skin reaction.
EUH204 Contains isocyanates. May produce an allergic reaction.

Precautionary statements:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280 Wear personal protective equipment / face protection.
P333+P313 If skin irritation or rash occurs: Get medical advice / attention.
P337+P313 If eye irritation persists: Get medical advice / attention.
P370+P378 In case of fire: use chemical powder, CO2 or dry send to extinguish.
P501 Dispose of contents and container in accordance with the regulations.

Contains: Hexamethylene diisocyanate homopolymer

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification 1272/2008 (CLP)
Hexamethylene diisocyanate homopolymer		
CAS 28182-81-2	96 ≤ x < 100	Acute Tox. 4 H332, STOT SE 3 H335, Skin Sens. 1 H317
EC 931-274-8		
INDEX -		
Reg. no. 01-2119485796-17-xxxx		

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The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. If problem persists, seek medical advice.

SKIN: Remove contaminated clothing. Wash immediately with plenty of water. If irritation persists, get medical advice/attention. Wash contaminated clothing before using it again.

INHALATION: Remove to open air. In the event of breathing difficulties, get medical advice/attention immediately.

INGESTION: Get medical advice/attention. Induce vomiting only if indicated by the doctor. Never give anything by mouth to an unconscious person, unless authorised by a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE

Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

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Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory References:

BGR	България	МИНИСТЕРСТВО НА ТРУДА И СОЦИАЛНАТА ПОЛИТИКА МИНИСТЕРСТВО НА ЗДРАВЕОПАЗВАНЕТО НАРЕДБА No 13 от 30 декември 2003 г
CZE	Česká Republika	Nařízení vlády č. 361/2007 Sb. kterým se stanoví podmínky ochrany zdraví při práci
DEU	Deutschland	TRGS 900 (Fassung 31.1.2018 ber.) - Liste der Arbeitsplatzgrenzwerte und Kurzzeitwerte
DNK	Danmark	Graensevaerdier per stoffer og materialer
ESP	España	INSHT - Limites de exposición profesional para agentes químicos en España 2017
FRA	France	JORF n°0109 du 10 mai 2012 page 8773 texte n° 102
GBR	United Kingdom	EH40/2005 Workplace exposure limits
ITA	Italia	Decreto Legislativo 9 Aprile 2008, n.81
POL	Polska	ROZPORZADZENIE MINISTRA RODZIN Y, PRAC Y I POLITYKI SPOŁECZNEJ z dnia 12 czerwca 2018 r
SWE	Sverige	Occupational Exposure Limit Values, AF 2011:18
	TLV-ACGIH	ACGIH 2018

Hexamethylene diisocyanate homopolymer

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Predicted no-effect concentration - PNEC

Normal value in fresh water	0,127	mg/l
Normal value in marine water	0,0127	mg/l
Normal value for fresh water sediment	266700	mg/kg
Normal value for marine water sediment	26670	mg/kg
Normal value for water, intermittent release	1,27	mg/l
Normal value of STP microorganisms	38,3	mg/l
Normal value for the terrestrial compartment	53182	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation					1 mg/m3		0,5 mg/m3	

HEXAMETHYLENE-DI-ISOCYANATE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
TLV	BGR	0,1			
TLV	CZE	0,035		0,07	
AGW	DEU	0,035	0,005	0,035	0,005
MAK	DEU	0,035	0,005	0,035	0,005
TLV	DNK	0,035	0,005	0,07	0,01
VLA	ESP	0,035	0,005		
VLEP	FRA	0,075	0,01	0,15	0,02
WEL	GBR	0,02		0,07	
VLEP	ITA	0,034	0,005		
NDS	POL	0,04		0,08	
MAK	SWE	0,02	0,002	0,03 (C)	0,005 (C)
TLV-ACGIH		0,034	0,005		

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,0774	mg/l
Normal value in marine water	0,00774	mg/l
Normal value for fresh water sediment	0,01334	mg/kg
Normal value for marine water sediment	0,001334	mg/kg
Normal value for water, intermittent release	0,774	mg/l
Normal value of STP microorganisms	8,42	mg/l
Normal value for the terrestrial compartment	0,0026	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation					0,07 mg/m3	0,07 mg/m3	0,035 mg/m3	0,035 mg/m3

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Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type B filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid
Colour	colourless
Odour	typical of solvent
Odour threshold	Not available

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pH	Not available
Melting point / freezing point	Not available
Initial boiling point	Not available
Boiling range	Not available
Flash point	> 60 °C
Evaporation Rate	Not available
Flammability of solids and gases	Not available
Lower inflammability limit	Not available
Upper inflammability limit	Not available
Lower explosive limit	1 % (V/V)
Upper explosive limit	7 % (V/V)
Vapour pressure	Not available
Vapour density	Not available
Relative density	1,09
Solubility	insoluble in water
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	Not available
Explosive properties	Not available
Oxidising properties	Not available

9.2. Other information

VOC (Directive 2010/75/EC) :	0
VOC (volatile carbon) :	0

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials

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Information not available

10.6. Hazardous decomposition products

Information not available

SECTION 11. Toxicological information

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

LC50 (Inhalation) of the mixture:

11,00 mg/l

LD50 (Oral) of the mixture:

Not classified (no significant component)

LD50 (Dermal) of the mixture:

Not classified (no significant component)

Hexamethylene diisocyanate homopolymer

LD50 (Oral) > 2500 mg/kg Ratto / Rat (OECD 401)

LD50 (Dermal) > 2000 mg/kg Coniglio / Rabbit

LC50 (Inhalation) 1,5 mg/l/4h Ratto / Rat (OECD 401)

SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

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SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

May cause respiratory irritation

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

Hexamethylene diisocyanate homopolymer

LC50 - for Fish

> 100 mg/l/96h Method: Dir 67/548/CEE, All. V, C.1

EC50 - for Crustacea

> 100 mg/l/48h Daphnia - Method: Dir 67/548/CEE, All. V, C.2

EC50 - for Algae / Aquatic Plants

> 100 mg/l/72h Alghe - Method: Dir 67/548/CEE, All. V, C.3

12.2. Persistence and degradability

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Hexamethylene diisocyanate homopolymer

Solubility in water 20 mg/l

NOT rapidly degradable

12.3. Bioaccumulative potential

Hexamethylene diisocyanate homopolymer

BCF 367,7 l/kg

12.4. Mobility in soil

Hexamethylene diisocyanate homopolymer

Partition coefficient: soil/water 7,8

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

12.6. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

14.1. UN number

Not applicable

14.2. UN proper shipping name

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Not applicable

14.3. Transport hazard class(es)

Not applicable

14.4. Packing group

Not applicable

14.5. Environmental hazards

Not applicable

14.6. Special precautions for user

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EC: None

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

Product

Point 3

Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage greater than 0,1%.

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Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Acute Tox. 4	Acute toxicity, category 4
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Skin Sens. 1	Skin sensitization, category 1
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H317	May cause an allergic skin reaction.
EUH204	Contains isocyanates. May produce an allergic reaction.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods

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- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
 2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
 3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
 4. Regulation (EU) 2015/830 of the European Parliament
 5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
 6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
 7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
 8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
 9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
 10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
 11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
 12. Regulation (EU) 2016/1179 (IX Atp. CLP)
 13. Regulation (EU) 2017/776 (X Atp. CLP)
- The Merck Index. - 10th Edition
 - Handling Chemical Safety
 - INRS - Fiche Toxicologique (toxicological sheet)
 - Patty - Industrial Hygiene and Toxicology
 - N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
 - IFA GESTIS website
 - ECHA website
 - Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.